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#### **ELECTRONICS ASSEMBLY**

#### IPC-7095B Design and Assembly Process Implementation for BGAs



ANSI Approved. This document delivers useful and practical information to design, assembly, inspection and repair

personnel. The major emphasis of Revision B is to provide information to companies transitioning from the standard tin-lead reflow processes to those that use lead-free materials in the assembly of BGA type components. In addition to providing guidelines for BGA inspection and repair, IPC-7095B also addresses reliability issues and the use of lead-free joint criteria associated with BGAs. It also features many new photographs of X-ray or endoscope illustrations to identify some of the characteristics that the industry is experiencing in the implementation of BGA assembly processes, as well as void process indicators. 152 pages. Released March 2008.

### IPC/EIA J-STD-032 Performance Standard for Ball Grid Array Ralls

This standard, developed jointly by IPC and the Electronic Industries Association (EIA), establishes the construction requirements for balls and other terminal structures on ball grid array (BGA) packages. It also establishes a set of designations and expectations for product performance. A wide variety of terminal structures are recognized for a broad range of applications — from highest reliability computer, space and military applications to disposable commodity applications. 10 pages. Released June 2002.

#### IPC-MC-790 Guidelines for Multichip Module Technology Utilization

120 pages. Released August 1992.

#### CLEANING

### NEW IPC-CH-65B Assembly Cleaning Handbook



The handbook combines the following four cleaning handbooks into one comprehensive Assembly Cleaning Handbook: IPC-SC-60,

Post Solder Solvent Cleaning Handbook, IPC-SA-61, Post Solder Semi-Aqueous Cleaning Handbook, IPC-AC-62, Aqueous Post Solder Cleaning Handbook, and IPC-CH-65, Guidelines for Cleaning of Printed Boards and Assemblies. This handbook includes description and discussion of various cleaning methods. It explains the relationship between materials, processes and contaminants in assembly operations. 250 Pages. Expected release May 2010.

# IPC-TR-476A Electrochemical Migration: Electrically Induced Failures in Printed Circuit Assemblies

14 pages. Revised 1997.

#### IPC-TR-582

Cleaning & Cleanliness Test Program for Phase 3 — Low Solids, Fluxes and Pastes Processed in Ambient Air

163 pages. Released November 1994.

#### IPC-9201A Surface Insulation Resistance Handbook



Surface insulation resistance (SIR) testing is a tool not only for characterization testing of production processes (such as solder masks,

soldering flux and conformal coatings), but also for examining the electrochemical reactions at each stage of the electronic assembly production process. This handbook covers the terminology, theories, test procedures and test vehicles of SIR testing, including temperature-humidity (TH) and temperature-humidity-bias (THB). Discussions on failure modes and troubleshooting are also included. Revision A significantly expands on the discussion of available industry test vehicles for SIR as well as test chamber set-up. 86 pages. Released August 2007.

Cleaning standards for bare boards can be found on page 10.

#### COMPONENTS

# IPC/JEDEC J-STD-020D-1 Moisture/Reflow Sensitivity Classification for Nonhermetic Solid State Surface Mount Devices — Includes Amendment 1



Updated with extended support for components used in lead-free assembly, this standard identifies the classification

levels of nonhermetic solid state surface mount devices that are sensitive to moisture-induced stress. Use it to determine which classification level should be used for initial reliability qualification. These devices can be properly packaged, stored and handled to avoid subsequent thermal/mechanical damage during solder reflow attachment. Developed by IPC and JEDEC. 13 pages. Released June 2007.

Languages: English, Chinese or German.

#### IPC/JEDEC J-STD-033B Handling, Packing, Shipping and Use of Moisture/Reflow Sensitive Surface Mount Devices — Includes Amendment 1



Updated for lead-free processing, this document provides surface mount device manufacturers and users with

standardized methods for handling, packing, shipping and using moisture/reflow sensitive SMDs. These methods help avoid damage from moisture absorption and exposure to solder reflow temperatures that can degrade yield and reliability. Use these procedures to help achieve safe and damage-free reflow with the dry packing process providing a minimum shelf life of 12 months from the seal date when using sealed, dry bags.

Amendment 1 includes updates to Table 4-3 and corrects Figure 3-2, as shown in new Appendix C Summary of Amendment 1 Changes. Developed by IPC and JEDEC. 17 pages. Revision B released October 2005; Amendment 1 released January 2007.

Languages: English, German, or Russian.

## IPC/JEDEC J-STD-035 Acoustic Microscopy for Non-Hermetic Encapsulated Electronic Components

16 pages. Released April 1999.

#### EIA/IPC/JEDEC J-STD-075 Classification of Non-IC Electronic Components for Assembly Processes



J-STD-075 picks up where J-STD-020 left off by providing test methods to classify worst-case thermal process conditions for

electronic components. Classification is referenced to common industry wave and reflow solder profiles. The classifications represent maximum process sensitivity levels and do not establish rework conditions or recommended conditions for an assembler. It outlines a process to classify and label non-semiconductor electronic component's Process Sensitivity Level (PSL) and Moisture Sensitivity Level (MSL) consistent with J-STD-020 and J-STD-033. This standard supersedes IPC-9503. 12 pages. Released August 2008.

Languages: English or German.

#### NEW IPC-9592A

Requirements for Power Conversion Devices for the Computer and Telecommunications Industries

Expected release April 2010.

#### GENERAL

#### IPC-TA-724

Technology Assessment Series on Clean Rooms

Released April 1998.

#### IPC-SM-780

Component Packaging and Interconnecting with Emphasis on Surface Mounting

138 pages. Released March 1988.

#### IPC-SM-785

Guidelines for Accelerated Reliability Testing of Surface Mount Attachments

50 pages. Released November 1992.

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